UPIC: Pioneer
ASI 78200

Patch Instuctions
Giant Floating Helium Inflatables

For best results, apply to a clean, dry surface. Clean the surface to be repaired with a 50/50 mixture of rubbing (isopropyl) alcohol and water. Before proceeding, make sure the surface is dry and the temperature of the material being repaired is 50 or warmer.

Step 1: CUT Cut patch to size with scissors allowing for the patch size to extend one inch beyond all edges of the tear. If using more than one patch, allow for patch sizes to overlap at least one inch. Trim square corners into rounded corners.

Step 2: PEEL Carefully peel back one inch of paper liner. (Tearing the paper liner while stretching the edge of the patch will help to separate the liner from the patch…especially when the patch has been cut into smaller sizes.)

Step 3: STICK Position and anchor the exposed one inch edge of the patch allowing the patch to extend one inch beyond all edges of the tear. Slowly peel back the liner while carefully applying the patch over the tear, and take care to avoid air bubbles. Rub all edges of the patch to seal; then rub entire patch aggressively. Allow repair to cure for approximately 24 hours.

OPTIONAL: Heat to Speed Curing Time
To speed the curing time and ensure the best bond, heat briefly to approximately 400 with a heat gun after the patch is applied. Heat time will vary depending on the size of the patch. As the adhesive hot melt occurs, the patch clarity will change and appear more translucent. Allow repair to cool before handling.